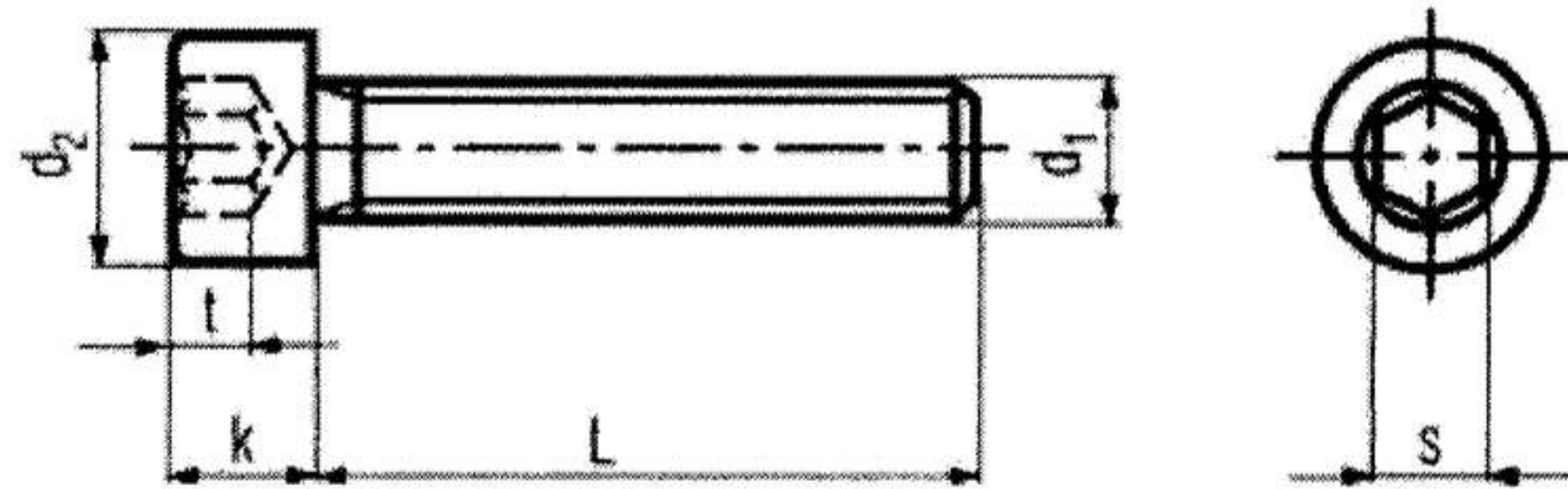


DIN 912



d_1	t min	s	k max	d_2
M2	1	1.5	2	3.8
M3	1.3	2.5	3	5.5
M4	2	3	4	7
M5	2.5	4	5	8.5
M6	3	5	6	10
M8	4	6	8	13
M10	5	8	10	16
M12	6	10	12	18
M14	7	12	14	21
M16	8	14	16	24
M18	9	14	18	27
M20	10	17	20	30
M24	12	19	24	36
M27	13.5	19	27	40
M30	15.5	22	30	45
M36	19	27	36	54